

## **SUMMARY OF PRODUCT CHARACTERISTICS**

### **1 NAME OF THE MEDICINAL PRODUCT**

Oxyora 1mg/ml oral solution  
Oxycodone Hydrochloride 1mg/ml oral solution

### **2 QUALITATIVE AND QUANTITATIVE COMPOSITION**

Each 1 ml of oral solution contains 1 mg of oxycodone hydrochloride.  
For the full list of excipients, see section 6.1.

### **3 PHARMACEUTICAL FORM**

Oral solution.  
Clear, colorless to yellowish solution.

### **4 CLINICAL PARTICULARS**

#### **4.1 Therapeutic indications**

For the treatment of moderate to severe pain in patients with cancer and postoperative pain. For the treatment of severe pain requiring the use of a strong opioid.

#### **4.2 Posology and method of administration**

*Adults over 18 years:*

Oxyora (Oxycodone Hydrochloride) oral solution should be taken at 4-6 hourly intervals. The dosage is dependent on the severity of the pain, and the patient's previous history of analgesic requirements.

Increasing severity of pain will require an increased dosage of Oxyora (Oxycodone Hydrochloride) oral solution. The correct dosage for any individual patient is that which controls the pain and is well tolerated

throughout the dosing period. Patients should be titrated to pain relief unless unmanageable adverse drug reactions prevent this.

The usual starting dose for opioid naïve patients or patients presenting with severe pain uncontrolled by weaker opioids is 5 mg, 4-6 hourly. The dose should then be carefully titrated, as frequently as once a day if necessary, to achieve pain relief. The majority of patients will not require a daily dose greater than 400 mg. However, a few patients may require higher doses.

*Conversion from oral morphine:*

Patients receiving oral morphine before oxycodone therapy should have their daily dose based on the following ratio: 10 mg of oral oxycodone is equivalent to 20 mg of oral morphine. It must be emphasised that this is a guide to the dose of Oxyora (Oxycodone Hydrochloride) oral solution required. Inter-patient variability requires that each patient is carefully titrated to the appropriate dose.

*Elderly patients:*

A dose adjustment is not usually necessary in elderly patients. Controlled pharmacokinetic studies in elderly patients (aged over 65 years) have shown that, compared with younger adults, the clearance of oxycodone is only slightly reduced. No untoward adverse drug reactions were seen based on age, therefore adult doses and dosage intervals are appropriate.

*Patients with renal or hepatic impairment:*

The plasma concentration in this patient population may be increased. The dose initiation should follow a conservative approach in these patients. The recommended adult starting dose should be reduced by 50% (for example a total daily dose of 10 mg orally in opioid naïve patients), and each patient should be titrated to adequate pain control according to their clinical situation.

*Paediatric population:*

Oxyora (Oxycodone Hydrochloride) oral solution should not be used in patients under 18 years.

*Use in non-malignant pain:*

Opioids are not first-line therapy for chronic non-malignant pain, nor are they recommended as the only treatment. Types of chronic pain which have been shown to be alleviated by strong opioids include chronic osteoarthritic pain and intervertebral disc disease. The need for continued treatment in nonmalignant pain should be assessed at regular intervals.

Mode of administration

Oxyora (Oxycodone Hydrochloride) oral solution is for oral use.

Treatment goals and discontinuation

Before initiating treatment with Oxyora (Oxycodone Hydrochloride), a treatment strategy including treatment duration and treatment goals, and a plan for end of the treatment, should be agreed together with the patient, in

accordance with pain management guidelines. During treatment, there should be frequent contact between the physician and the patient to evaluate the need for continued treatment, consider discontinuation and to adjust dosages if needed. When a patient no longer requires therapy with oxycodone, it may be advisable to taper the dose gradually to prevent symptoms of withdrawal. In absence of adequate pain control, the possibility of hyperalgesia, tolerance and progression of underlying disease should be considered (see section 4.4).

#### *Duration of treatment*

Oxyora (Oxycodone Hydrochloride) should not be used for longer than necessary.

### **4.3 Contraindications**

Hypersensitivity to the active substance or to any of the excipients listed in section 6.1.

Oxycodone must not be used in any situation where opioids are contraindicated: severe respiratory depression with hypoxia, paralytic ileus, acute abdomen, delayed gastric emptying, severe chronic obstructive lung disease, cor pulmonale, severe bronchial asthma, elevated carbon dioxide levels in the blood, moderate to severe hepatic impairment, chronic constipation.

### **4.4 Special warnings and precautions for use**

Caution must be exercised when administering Oxyora (Oxycodone Hydrochloride) to the debilitated elderly, opioid-dependent patients, patients with severely impaired pulmonary function, patients with impaired hepatic or renal function, patients with myxoedema, hypothyroidism, Addison's disease, toxic psychosis, prostate hypertrophy, adrenocortical insufficiency, alcoholism, delirium tremens, inflammatory bowel disorders, hypotension, hypovolaemia, raised intracranial pressure, intracranial lesions or head injury (due to risk of increased intracranial pressure), reduced level of consciousness of uncertain origin, sleep apnoea or patients taking benzodiazepines, other CNS depressants (including alcohol) or MAO inhibitors (see section 4.5).

The primary risk of opioid excess is respiratory depression.

#### Hepatobiliary disorders

Oxycodone may cause dysfunction and spasm of the sphincter of Oddi, thus increasing the risk of biliary tract symptoms and pancreatitis. Therefore,

oxycodone has to be administered with caution in patients with pancreatitis and diseases of the biliary tract.

#### Sleep related breathing disorders

Opioids can cause sleep-related breathing disorders including central sleep apnoea (CSA) and sleep related hypoxaemia. Opioid use increases the risk of CSA in a dose-dependent fashion. In patients who present with CSA, consider decreasing the total opioid dosage. Opioids may also cause worsening of pre-existing central sleep apnoea (see section 4.8)

Concomitant use of oxycodone and sedative medicines such as benzodiazepines or related drugs may result in sedation, respiratory depression, coma and death. Because of these risks, concomitant prescribing with these sedative medicines should be reserved for patients for whom alternative treatment options are not possible.

If a decision is made to prescribe oxycodone concomitantly with sedative medicines, the lowest effective dose should be used, and the duration of treatment should be as short as possible (see also general dose recommendation in section 4.2).

The patient should be followed closely for signs and symptoms of respiratory depression and sedation. In this respect, it is strongly recommended to inform patients and their caregiver to be aware of these symptoms (see section 4.5).

Oxyora (Oxycodone Hydrochloride) oral solution must be administered with caution in patients taking MAOIs or who have received MAOIs within the previous two weeks.

Oxyora (Oxycodone Hydrochloride) oral solution should not be used where there is a possibility of paralytic ileus occurring. Should paralytic ileus be suspected or occur during use, Oxyora (Oxycodone Hydrochloride) oral solution should be discontinued immediately.

Oxyora (Oxycodone Hydrochloride) oral solution should be used with caution pre-operatively and within the first 12-24 hours post-operatively.

As with all opioid preparations, oxycodone products should be used with caution following abdominal surgery as opioids are known to impair intestinal motility and should not be used until the physician is assured of normal bowel function.

Patients about to undergo additional pain relieving procedures (e.g. surgery, plexus blockade) should not receive Oxyora (Oxycodone Hydrochloride) oral solution for 6 hours prior to the intervention. If further treatment with oxycodone is indicated then the dosage should be adjusted to the new post-operative requirement.

For appropriate patients who suffer with chronic non-malignant pain, opioids should be used as part of a comprehensive treatment programme involving

other medications and treatment modalities. A crucial part of the assessment of a patient with chronic non-malignant pain is the patient's addiction and substance abuse history.

If opioid treatment is considered appropriate for the patient, then the main aim of treatment is not to minimise the dose of opioid but rather to achieve a dose which provides adequate pain relief with a minimum of side effects. See section 4.2 for additional information on treatment goals and discontinuation.

### Drug dependence, tolerance and potential for abuse

#### Opioid Use Disorder (abuse and dependence)

Tolerance and physical and/or psychological dependence may develop upon repeated administration of opioids such as oxycodone.

Repeated use of Oxyora (Oxycodone Hydrochloride) oral solution can lead to Opioid Use Disorder (OUD). A higher dose and longer duration of opioid treatment can increase the risk of developing OUD. Abuse or intentional misuse of Oxyora (Oxycodone Hydrochloride) oral solution may result in overdose and/or death. The risk of developing OUD is increased in patients with a personal or a family history (parents or siblings) of substance use disorders (including alcohol use disorder), in current tobacco users or in patients with a personal history of other mental health disorders (e.g. major depression, anxiety and personality disorders).

Before initiating treatment with Oxyora (Oxycodone Hydrochloride) and during the treatment, treatment goals and a discontinuation plan should be agreed with the patient (see section 4.2). Before and during treatment the patient should also be informed about the risks and signs of OUD. If these signs occur, patients should be advised to contact their physician.

Patients will require monitoring for signs of drug-seeking behaviour (e.g. too early requests for refills). This includes the review of concomitant opioids and psycho-active drugs (like benzodiazepines). For patients with signs and symptoms of OUD, consultation with an addiction specialist should be considered.

A comprehensive patient history should be taken to document concomitant medications, including over-the-counter medicines and medicines obtained on-line, and past and present medical and psychiatric conditions.

#### Tolerance

Patients may find that treatment is less effective with chronic use and express a need to increase the dose to obtain the same level of pain control as initially experienced. Patients may also supplement their treatment with additional pain relievers. These could be signs that the patient is developing tolerance. The risks of developing tolerance should be explained to the patient.

Overuse or misuse may result in overdose and/or death. It is important that

patients only use medicines that are prescribed for them at the dose they have been prescribed and do not give this medicine to anyone else.

Patients should be closely monitored for signs of misuse, abuse, or addiction.

The clinical need for analgesic treatment should be reviewed regularly.

#### Drug withdrawal syndrome

Prior to starting treatment with any opioids, a discussion should be held with patients to put in place a withdrawal strategy for ending treatment with oxycodone.

Drug withdrawal syndrome may occur upon abrupt cessation of therapy or dose reduction. When a patient no longer requires therapy, it is advisable to taper the dose gradually to minimise symptoms of withdrawal. Tapering from a high dose may take weeks to months.

The opioid drug withdrawal syndrome is characterised by some or all of the following: restlessness, lacrimation, rhinorrhoea, yawning, perspiration, chills, myalgia, mydriasis and palpitations. Other symptoms may also develop including irritability, agitation, anxiety, hyperkinesia, tremor, weakness, insomnia, anorexia, abdominal cramps, nausea, vomiting, diarrhoea, increased blood pressure, increased respiratory rate or heart rate.

If women take this drug during pregnancy, there is a risk that their newborn infants will experience neonatal withdrawal syndrome.

#### Hyperalgesia

Hyperalgesia may be diagnosed if the patient on long-term opioid therapy presents with increased pain. This might be qualitatively and anatomically distinct from pain related to disease progression or to breakthrough pain resulting from development of opioid tolerance. Pain associated with hyperalgesia tends to be more diffuse than the pre-existing pain and less defined in quality. Symptoms of hyperalgesia may resolve with a reduction of opioid dose.

Concomitant use of alcohol and Oxyora (Oxycodone Hydrochloride) oral solution may increase the undesirable effects of Oxyora (Oxycodone Hydrochloride) oral solution; concomitant use should be avoided.

Abuse of oral dosage forms by parenteral administration can be expected to result in serious adverse events, such as local tissue necrosis, infection, pulmonary granulomas, increased risk of endocarditis, and valvular heart injury, which may be fatal.

Opioids, such as oxycodone hydrochloride, may influence the hypothalamic-pituitary-adrenal or – gonadal axes. Some changes that can be seen include an increase in serum prolactin, and decreases in plasma cortisol and testosterone. Clinical symptoms may manifest from these hormonal changes.

Oxyora (Oxycodone Hydrochloride) oral solution contains 1 mg sodium benzoate in each ml. Sodium benzoate increase jaundice in new-born babies (up to 4 weeks old).

This medicinal product contains 5.5 mg sodium per ml, equivalent to 0.275% of the WHO recommended maximum daily intake of 2 g sodium for an adult.

#### **4.5 Interaction with other medicinal products and other forms of interaction**

The concomitant use of opioids with sedative medicines such as benzodiazepines or related drugs increases the risk of sedation, respiratory depression, coma and death because of additive CNS depressant effect. The dose and duration of concomitant use should be limited (see section 4.4).

Drugs which affect the CNS include, but are not limited to: other opioids, gabapentinoids such as pregabalin, anxiolytics, hypnotics and sedatives (including benzodiazepines), antipsychotics, antidepressants, phenothiazines, anaesthetics, muscle relaxants, antihypertensives and alcohol.

Concomitant administration of oxycodone with serotonin agents, such as Selective Serotonin Re-uptake Inhibitor (SSRI) or Serotonin Norepinephrine Re-uptake Inhibitor (SNRI) may cause serotonin toxicity. The symptoms of serotonin toxicity may include mental status changes (e.g., agitation, hallucinations, coma), autonomic instability (e.g., tachycardia, labile blood pressure, hyperthermia), neuromuscular abnormalities (e.g., hyperreflexia, incoordination, rigidity), and/or gastrointestinal symptoms (e.g., nausea, vomiting, diarrhoea). Oxycodone should be used with caution and the dosage may need to be reduced in patients using these medications.

Concomitant administration of oxycodone with anticholinergics or medicines with anticholinergic activity (e.g. tricyclic anti-depressants, antihistamines, antipsychotics, muscle relaxants, anti-Parkinson drugs) may result in increased anticholinergic adverse effects. Oxycodone should be used with caution and the dosage may need to be reduced in patients using these medications.

MAO inhibitors are known to interact with narcotic analgesics. MAO-inhibitors cause CNS excitation or depression associated with hypertensive or hypotensive crisis (see section 4.4). Co-administration with monoamine oxidase inhibitors or within two weeks of discontinuation of their use should be avoided.

Alcohol may enhance the pharmacodynamic effects of Oxyora (Oxycodone Hydrochloride) oral solution, concomitant use should be avoided.

Oxycodone is metabolised mainly by CYP3A4, with a contribution from CYP2D6. The activities of these metabolic pathways may be inhibited or induced by various co-administered drugs or dietary elements. Oxycodone doses may need to be adjusted accordingly.

CYP3A4 inhibitors, such as macrolide antibiotics (e.g. clarithromycin, erythromycin and telithromycin), azole-antifungals (e.g. ketoconazole, voriconazole, itraconazole, and posaconazole), protease inhibitors (e.g. boceprevir, ritonavir, indinavir, nelfinavir and saquinavir), cimetidine and grapefruit juice may cause a reduced clearance of oxycodone that could cause an increase of the plasma concentrations of oxycodone. Therefore the oxycodone dose may need to be adjusted accordingly.

Some specific examples are provided below:

- Itraconazole, a potent CYP3A4 inhibitor, administered 200 mg orally for five days, increased the AUC of oral oxycodone. On average, the AUC was approximately 2.4 times higher (range 1.5 - 3.4).
- Voriconazole, a CYP3A4 inhibitor, administered 200 mg twice-daily for four days (400 mg given as first two doses), increased the AUC of oral oxycodone. On average, the AUC was approximately 3.6 times higher (range 2.7 - 5.6).
- Telithromycin, a CYP3A4 inhibitor, administered 800 mg orally for four days, increased the AUC of oral oxycodone. On average, the AUC was approximately 1.8 times higher (range 1.3 – 2.3).
- Grapefruit Juice, a CYP3A4 inhibitor, administered as 200 ml three times a day for five days, increased the AUC of oral oxycodone. On average, the AUC was approximately 1.7 times higher (range 1.1 – 2.1).

CYP3A4 inducers, such as rifampicin, carbamazepine, phenytoin and St John's Wort may induce the metabolism of oxycodone and cause an increased clearance of oxycodone that could cause a reduction of the plasma concentrations of oxycodone. The oxycodone dose may need to be adjusted accordingly.

Some specific examples are provided below:

- St John's Wort, a CYP3A4 inducer, administered as 300 mg three times a day for fifteen days, reduced the AUC of oral oxycodone. On average, the AUC was approximately 50% lower (range 37-57%).
- Rifampicin, a CYP3A4 inducer, administered as 600 mg once-daily for seven days, reduced the AUC of oral oxycodone. On average, the AUC was approximately 86%

lower

Drugs that inhibit CYP2D6 activity, such as paroxetine and quinidine, may cause decreased clearance of oxycodone which could lead to an increase in oxycodone plasma concentrations. Concurrent administration of quinidine with a modified release oxycodone tablet resulted in an increase in oxycodone C<sub>max</sub> by 11%, AUC by 13%, and t<sub>1/2</sub> elim. by 14%. Also an increase in noroxycodone level was observed, (C<sub>max</sub> by 50%; AUC by 85%, and t<sub>1/2</sub> elim. by 42%). The pharmacodynamic effects of oxycodone were not altered.

#### **4.6 Fertility, Pregnancy and lactation**

##### Pregnancy

Oxyora (Oxycodone Hydrochloride) oral solution is not recommended for use in pregnancy nor during labour. There are limited data from the use of oxycodone in pregnant women.

Regular use in pregnancy may cause drug dependence in the foetus, leading to withdrawal symptoms in the neonate. If opioid use is required for a prolonged period in pregnant women, advise the patient of the risk of neonatal opioid withdrawal syndrome and ensure that appropriate treatment will be available. Administration during labour may depress respiration in the neonate and an antidote for the child should be readily available.

##### Breast-feeding

Administration to nursing women is not recommended as oxycodone may be secreted in breastmilk and may cause respiratory depression in the infant.

##### Fertility

No human data on the effect of oxycodone on fertility are available. In rats there was no effect on mating or fertility with oxycodone treatment (see section 5.3).

#### **4.7 Effects on ability to drive and use machines**

Oxycodone may impair the ability to drive and use machines. Oxycodone may modify patients' reactions to a varying extent depending on the dosage and

individual susceptibility. Therefore, patients should not drive or operate machinery if affected.

This medicine can impair cognitive function and can affect a patient's ability to drive safely. This class of medicine is in the list of drugs included in regulations under 5a of the Road Traffic Act 1988. When prescribing this medicine, patients should be told:

- The medicine is likely to affect your ability to drive.
- Do not drive until you know how the medicine affects you.
- It is an offence to drive while you have this medicine in your body over a specified limit unless you have a defence (called the 'statutory defence').
- This defence applies when:
  - o The medicine has been prescribed to treat a medical or dental problem;
  - and
  - o You have taken it according to the instructions given by the prescriber and in the information provided with the medicine.
- Please note that it is still an offence to drive if you are unfit because of the medicine (i.e. your ability to drive is being affected)."

Details regarding a new driving offence concerning driving after drugs have been taken in the UK may be found here: <https://www.gov.uk/drug-driving-law>

#### 4.8 Undesirable effects

Adverse drug reactions are typical of full opioid agonists. Tolerance and dependence may occur (see Section 4.4). Constipation may be prevented with an appropriate laxative. If nausea and vomiting are troublesome, oxycodone may be combined with an anti-emetic.

The following frequency categories form the basis for classification of the undesirable effects:

| Term                | Frequency                                   |
|---------------------|---|
| Very common         | $\geq 1/10$                                 |
| Common              | $\geq 1/100$ to $< 1/10$                    |
| Uncommon            | $\geq 1/1,000$ to $< 1/100$                 |
| Rare                | $\geq 1/10,000$ to $< 1/1,000$              |
| Very rare           | $< 1/10,000$                                |
| Frequency not known | Cannot be estimated from the available data |

Immune system disorders:

*Uncommon:* hypersensitivity.

*Frequency not known:* anaphylactic reaction, anaphylactoid reaction.

Metabolism and nutrition disorders:

*Common:* decreased appetite.

*Uncommon:* dehydration.

Psychiatric disorders:

*Common:* anxiety, confusional state, depression, insomnia, nervousness, abnormal thinking, abnormal dreams

*Uncommon:* agitation, affect lability, euphoric mood, hallucinations, decreased libido, disorientation, mood altered, restlessness, dysphoria

*Frequency not known:* aggression, drug dependence (see section 4.4)

Nervous system disorders:

*Very common:* somnolence, dizziness, headache.

*Common:* tremor, lethargy, sedation.

*Uncommon:* amnesia, convulsion, hypertonia, hypoaesthesia, involuntary muscle contractions, speech disorder, syncope, paraesthesia, dysgeusia, hypotonia.

*Frequency not known:* hyperalgesia.

Eye disorders:

*Uncommon:* visual impairment, miosis.

Ear and labyrinth disorders:

*Uncommon:* vertigo.

Cardiac disorders:

*Uncommon:* palpitations (in the context of withdrawal syndrome), supraventricular tachycardia.

Vascular disorders:

*Uncommon:* vasodilatation, facial flushing.

*Rare:* hypotension, orthostatic hypotension.

Respiratory, thoracic and mediastinal

disorders: *Common:* dyspnoea, bronchospasm, cough decreased.

*Uncommon:* respiratory depression, hiccups.

*Not known:* central sleep apnoea syndrome

Gastrointestinal disorders:

*Very common:* constipation, nausea, vomiting.

*Common:* abdominal pain, diarrhoea, dry mouth, dyspepsia. *Uncommon:* dysphagia, flatulence, eructation, ileus, gastritis.

*Frequency not known:* dental caries.

Hepato-biliary disorders:

*Uncommon:* increased hepatic enzymes, biliary colic.

*Frequency not known:* cholestasis, sphincter of Oddi dysfunction.

Skin and subcutaneous tissue disorders:

*Very common:* pruritus.

*Common:* rash, hyperhidrosis.

*Uncommon:* dry skin, exfoliative dermatitis.

*Rare:* urticaria.

Renal and urinary disorders:

*Uncommon:* urinary retention, ureteral spasm.

Reproductive system and breast

disorders: *Uncommon:* erectile dysfunction, hypogonadism.

*Frequency not known:*

amenorrhoea.

General disorders and administration site conditions:

*Common:* asthenia, fatigue.

*Uncommon:* malaise, oedema, peripheral oedema, thirst, pyrexia, chills.

*Frequency not known:* drug withdrawal syndrome neonatal, opioid tolerance, opioid withdrawal syndrome.

### **Opioid Tolerance and Opioid Withdrawal Syndrome**

The frequency of opioid tolerance and the frequency of opioid withdrawal syndrome cannot be estimated from available evidence (e.g. clinical trials, spontaneous reporting, and the medical literature) and therefore is classified as “not known” (see section 4.8). ‘Not known’ should not be interpreted as an indication of the rarity of the occurrence of opioid tolerance and opioid withdrawal syndrome, but a reflection of the limitations in the available evidence that do not support a precise estimate of frequency.

### **Drug dependence**

The frequency above regarding drug dependence reflects the current evidence, including cumulative data from clinical trials and additional post marketing sources, and indicates that the risk of drug dependence with opioids is highly variable depending upon: definition of drug dependence; duration of treatment; dose; individual patient risk factors; and clinical settings. ‘Not known’ should not be interpreted as an indication of the rarity of occurrence of drug dependence, but a reflection of the limitations in available evidence that do not support a precise estimate of frequency.

Repeated use of Oxyora (Oxycodone Hydrochloride) can lead to drug dependence, even at therapeutic doses. The risk of drug dependence may vary depending on a patient’s individual risk factors, dosage, and duration of opioid treatment (see section 4.4 for monitoring and risk reduction interventions).

## Reporting of suspected adverse reactions

Reporting suspected adverse reactions after authorisation of the medicinal product is important. It allows continued monitoring of the benefit/risk balance of the medicinal product. Healthcare professionals are asked to report any suspected adverse reactions via the Yellow Card Scheme at: [www.mhra.gov.uk/yellowcard](http://www.mhra.gov.uk/yellowcard) or search for MHRA Yellow Card in the Google Play or Apple App Store.

### 4.9 Overdose

Acute overdose with oxycodone can be manifested by miosis, respiratory depression, and hypotension. Circulatory failure and somnolence progressing to stupor or deepening coma, hypotonia, bradycardia, pulmonary oedema and death may occur in more severe cases.

Patients should be informed of the signs and symptoms of overdose and to ensure that family and friends are also aware of these signs and to seek immediate medical help if they occur.

Toxic leukoencephalopathy has been observed with oxycodone overdose.

*Treatment of oxycodone overdose:* primary attention should be given to the establishment of a patent airway and institution of assisted or controlled ventilation. The pure opioid antagonists such as naloxone are specific antidotes against symptoms from opioid overdose. Other supportive measures should be employed as needed

In the case of massive overdosage, administer naloxone intravenously (0.4 to 2mg for an adult and 0.01 mg/kg body weight for children) if the patient is in a coma or respiratory depression is present. Repeat the dose at 2 minute intervals if there is no response. If repeated doses are required then an infusion of 60% of the initial dose per hour is a useful starting point. A solution of 10 mg made up in 50 ml dextrose will produce 200 micrograms/ml for infusion using an IV pump (dose adjusted to the clinical response). Infusions are not a substitute for

frequent review of the patient's clinical state. Intramuscular naloxone is an alternative in the event that IV access is not possible. As the duration of action of naloxone is relatively short, the patient must be carefully monitored until spontaneous respiration is reliably re-established. Naloxone is a competitive antagonist and large doses (4 mg) may be required in seriously poisoned patients.

For less severe overdosage, administer naloxone 0.2 mg intravenously followed by increments of 0.1 mg every 2 minutes, if required.

Naloxone should not be administered in the absence of clinically significant respiratory or circulatory depression secondary to oxycodone overdosage.

Naloxone should be administered cautiously to persons who are known, or suspected, to be physically dependent on oxycodone. In such cases, an abrupt or complete reversal of opioid effects may precipitate pain and an acute withdrawal syndrome.

Additional/other considerations:

- Consider activated charcoal (50 g for adults, 10-15 g for children), if a substantial amount has been ingested within 1 hour, provided the airway can be protected.
- Gastric contents may need to be emptied as this can be useful in removing unabsorbed drug.

## **5 PHARMACOLOGICAL PROPERTIES**

### **5.1 Pharmacodynamic properties**

Pharmacotherapeutic group: Natural opium alkaloids  
ATC code: N02A  
A05

Oxycodone is a full opioid agonist with no antagonist properties. It has an affinity for kappa, mu and delta opiate receptors in the brain and spinal cord. Oxycodone is similar to morphine in its action. The therapeutic effect is mainly analgesic, anxiolytic and sedative.

#### Gastrointestinal System

Opioids may induce spasm of the sphincter of Oddi.

#### Endocrine system

See section 4.4.

#### Other pharmacological effects

*In-vitro* and animal studies indicate various effects of natural opioids, such as morphine, on components of the immune system; the clinical significance of these findings is unknown. Whether oxycodone, a semisynthetic opioid, has immunological effects similar to morphine is unknown.

### **5.2 Pharmacokinetic properties**

#### Absorption

Mean peak plasma concentrations of approximately 20 ng/ml were achieved

within 1.5 hours of administration, median  $t_{max}$  values from both strengths of liquid being less than 1 hour.

A pharmacokinetic study in healthy volunteers has demonstrated that, following administration of a single 10mg dose, **Oxyora** (Oxycodone Hydrochloride) *oral solution* 1mg/1ml and **Oxyora** (Oxycodone Hydrochloride) *oral solution* 10mg/1ml provided an equivalent rate and extent of absorption of oxycodone.

#### Distribution

Following absorption, oxycodone is distributed throughout the entire body. Approximately 45% is bound to plasma protein.

#### Metabolism

Oxycodone is metabolized in the liver via CYP3A4 and CYP2D6 to noroxycodone, oxymorphone and noroxymorphone, which are subsequently glucuronidated. Noroxycodone and noroxymorphone are major circulating metabolites. Noroxycodone is a weak mu opioid agonist. Noroxymorphone is a potent mu opioid agonist; however, it does not cross the blood-brain barrier to a significant extent. Oxymorphone is a potent mu opioid agonist but is present at very low concentrations following oxycodone administration. None of these metabolites are thought to contribute significantly to the analgesic effect of oxycodone.

#### Elimination

Oxycodone has an elimination half life of approximately 3-4 hours. The active drug and its metabolites are excreted in urine.

Studies involving controlled release oxycodone have demonstrated that the oral bioavailability of oxycodone is only slightly increased (16%) in the elderly. In patients with renal and hepatic impairment, the bioavailability of oxycodone was increased by 60% and 90%, respectively, and a reduced initial dose is recommended in these groups.

### **5.3 Preclinical safety data**

#### *Reproductive and Developmental Toxicology*

Oxycodone had no effect on fertility or early embryonic development in male and female rats at doses as high as 8mg/kg/d. Also, oxycodone did not induce any deformities in rats at doses as high as 8mg/kg/d or in rabbits at doses as high as 125mg/kg/d. Dose-related increases in developmental variations (increased incidences of extra (27) presacral vertebrae and extra pairs of ribs) were observed in rabbits when the data for individual foetuses were analysed. However, when the same data were analysed using litters as opposed to individual foetuses, there was no dose-related increase in developmental variations although the incidence of extra presacral vertebrae remained

significantly higher in the 125mg/kg/d group compared to the control group. Since this dose level was associated with severe pharmacotoxic effects in the pregnant animals, the foetal findings may have been secondary consequence of severe maternal toxicity.

In a prenatal and postnatal development study in rats, maternal body weight and food intake parameters were reduced for doses > 2mg/kg/d compared to the control group. Body weights were lower in the F1 generation from maternal rats in the 6mg/kg/d dosing group. There were no effects on physical, reflexological, or sensory developmental parameters or on behavioural and reproductive indices in the F1 pups (the NOEL for F1 pups was 2/mg/kg/d based on body weight effects seen at 6mg/kg/d). There were no effects on the F2 generation at any dose in the study.

#### *Genotoxicity*

The results of in-vitro and in-vivo studies indicate that the genotoxic risk of oxycodone to humans is minimal or absent at the systemic oxycodone concentrations that are achieved therapeutically.

Oxycodone was not genotoxic in a bacterial mutagenicity assay or in an in-vivo micronucleus assay in the mouse. Oxycodone produced a positive response in the in-vitro mouse lymphoma assay in the presence of rat liver S9 metabolic activation at dose levels greater than 25 µg/ml. Two in-vitro chromosomal aberrations assays with human lymphocytes were conducted. In the first assay, oxycodone was negative without metabolic activation but was positive with S9 metabolic activation at the 24 hour time point but not at other time points or at 48 hour after exposure. In the second assay, oxycodone did not show any clastogenicity either with or without metabolic activation at any concentration or time point.

#### *Carcinogenicity*

Carcinogenicity was evaluated in a 2-year oral gavage study conducted in Sprague-Dawley rats. Oxycodone did not increase the incidence of tumours in male and female rates at doses up to 6mg/kg/day. The doses were limited by opioid-related pharmacological effects of oxycodone.

## **6 PHARMACEUTICAL PARTICULARS**

### **6.1 List of excipients**

Sodium benzoate (E 211)  
Sodium saccharine (E 954)  
Citric acid monohydrate (E 330)  
Sodium citrate Dihydrate (E 331)  
Hydroxypropylmethylcellulose 2910, E15 (E 464)

Hydrochloric acid (for pH adjustment) (E 507)  
Purified water

## **6.2 Incompatibilities**

Not applicable.

## **6.3 Shelf life**

48 months (unopened)

30 days (after first opening)

## **6.4 Special precautions for storage**

This medicinal product does not require any special storage conditions

## **6.5 Nature and contents of container**

Oxyora (Oxycodone Hydrochloride) oral solution is supplied in 250ml glass bottle AMB 28 type III, sealed with a child resistant tamper evident screw cap and a 5 ml measuring cup with 2.5ml and 5ml graduations.

## **6.6 Special precautions for disposal**

No special requirements for disposal.

## **7 MARKETING AUTHORISATION HOLDER**

Rosemont Pharmaceuticals Ltd.  
Rosemont House, Yorkdale Industrial Estate,  
Braithwaite Street, Leeds, LS11 9XE, UK

**8      MARKETING AUTHORISATION NUMBER(S)**

PL 00427/0339

**9      DATE OF FIRST AUTHORISATION/RENEWAL OF THE  
AUTHORISATION**

03/02/2021

**10     DATE OF REVISION OF THE TEXT**

18/06/2025